## PRODUCT SPECIFICATION

#### REPRODUCTION STONE SLATES

- Weight 75kgm<sup>2</sup>
- Construction Glass Fibre Reinforced Cement
- Fixings 40mm nylon reinforced plastic or alloy pegs Greys Artstone Reproduction Stone slates are a "Proprietary Product" therefore installation should be carried out in accordance with manufacturer's instructions. In conjunction with BS 5534 codes of practice for slating and tiling
- Durability To BS 7543:2003, 'The durability of building and building elements, products and components'
- Colour Coloured through with pigments to BS 1014
- Fire None combustible to BS 476 P.T.4
- Freeze / Thaw Products comply to BS EN 492:2012
- Strength Better than BS EN 492:2012
- Permeability To BS EN 492:2012
- Ventilation Net free ventilation area Slate 10,000mm², Ridge 12,500mm²

#### REPRODUCTION STONE SLATE















22" x 24"	26" x 24"	30" x 24"
22" x 18"	26" x 18"	30" x 18"
22" x 12"	26" x 12"	30" x 12"
		•











The CEM 2 cement used in Greys Artstone Roofing Products contains approximately 30% Fly Ash. (Fly Ash is the correct term as appears in European and British coal) fired power stations.

Manufactured in the UK for the UK market.





#### REPRODUCTION SLATE

We also manufacture and supply reproduction slate products, available in three colours with a wide range of accessories including ridges and ventilation systems.













## GREYS ARTSTONE LIMITED

Burdwell Works, New Mill Road, Brockholes, Holmfirth, Huddersfield HD9 7AZ.

Visit www.greysartstone.co.uk

# **ENVIRONMENTAL AWARENESS**

Standards and has replaced "Pfa"). Pulverised Fly Ash (PFA), is a waste product of pulverised fuel (typically





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# GREYS ARTSTONE REPRODUCTION STONE ROOFING PRODUCTS





All the characteristics of natural slate and diminishing natural stone slate with all the advantages of a modern building material.



A roof must be strong, water tight and elegant. It is an integral part of the design and structure and it must perform not just structurally but aesthetically.

Lee Johnson, Managing Director, Greys Artstone

Greys Artstone reproduction stone roofing products are hand crafted to give an authentic roofscape. Detailed moulding, a choice of colours and a range of sizes create a coursed and diminishing stone slate roof.

The glass fibre cement construction provides a light yet durable roofing material. An easy to lay format and a range of compatible products, including ridges and in-line ventilation systems, create an extremely versatile and cost effective alternative to natural products.

#### OUR REPRODUCTION STONE RANGE

Each individual slate is hand crafted using moulds taken from stone slate originals. As with natural stone, shades vary with no two slates being identical. This combined with the surface detail and hand colouring ensures a truly authentic roofscape.

Greys Artstone roofing slates have been designed in consultation with professional roofers and architects, to achieve an easy to lay slating format, resulting in a coursed and diminishing stone slate roof.

Greys Artstone Roofing Slates are constructed from Glassfibre Reinforced Concrete (GRC) producing a strong and durable slate weighing only 75kgm<sup>2</sup>. Their construction allows them to be cut easily without cracking or breaking and looks like stone when cut.

#### WEIGHT 75KGM<sup>2</sup>

The light weight construction of our slates saves on labour and timber costs, approximately 15% with our stone products. In real terms that means 16m<sup>2</sup> of our slates per ton compared to 7m<sup>2</sup> per ton of natural stone slates.

#### **ADVANTAGES**

- Designed to Diminish
- Weight 75kgm²
- Construction allows easy cutting without cracking or breaking
- Looks like stone when cut
- Light weight construction saves on labour and timber costs
- Weathers like stone not concrete
- Approved for Conservation Areas, National Parks and Grade 2 Listed Buildings





















## PRODUCT INFORMATION

#### CONSTRUCTION

Our slates are constructed from Glassfibre Reinforced Concrete (GRC). Construction allows easy cutting without cracking or breaking. Our slates weather like stone not concrete, unlike aggregate based concrete products that can show aggregate through their surface due to weathering over time.





Greys Artstone GRC Slate (Glassfibre Reinforced Concrete)

Aggregate Concrete Slate

In a recent document The International Glassfibre Reinforced Concrete Association recommend that for good quality GRC, ductile lifetimes of at least 60-80 years can be confidently expected in UK weather conditions (Source: www.grca.org.uk).

Visit www.greysartstone.co.uk to download GRCA information, British Standards Testing and Data Sheets.

### OUR STANDARDS SPEAK FOR THEMSELVES

Our roofing products conform to the following BSi Standards ensuring maximum performance in the toughest conditions.

**Fixings** - to BS 5534:2003 **Durability** - to BS 7543:2003 **Colour** - to BS 1014

None combustible - to BS 476 P.T.4 Freeze / Thaw - to BS EN 492:2012 Strength - better than BS EN 492:2012 Permeability - to BS EN 492:2012

### OUR PRODUCTS ARE GUARANTEED

We're confident our product is durable enough and manufactured to the highest of standards that we give a 25 year manufacturer guarantee.



















Country Weathered









